

31. **(Once Amended)** A fabrication method for a semiconductor laser apparatus to be operated at a desired optical output power level from a source of electric drive power, the desired optical output power level being greater than 50 mW, the semiconductor laser apparatus having a semiconductor laminated structure formed on a substrate, the laminated structure including a lower cladding layer, an upper cladding layer, an active layer disposed between the lower and upper cladding layers, a front facet to output the laser beam, a back facet, and a cavity length between the front and back facets, the active layer being configured to generate light such that the apparatus provides optical output power at the front facet in response to the source of electric drive power, the fabrication method comprising:

acquiring a relationship of the electric drive power as a function of the cavity length and the optical output power level of the semiconductor laser apparatus, the relationship including cavity lengths greater than 1000  $\mu\text{m}$  and optical output power levels greater than 50 mW;

determining a value of the cavity length from the acquired relationship such that the electric drive power is vicinal to a minimum for the desired optical output power level and such that the value of cavity length is greater than 1000  $\mu\text{m}$ , the desired optical power level being greater than 50 mW; and

forming the semiconductor laser apparatus having the value of the cavity length determined by the cavity length determining step.

33. **(Once Amended)** A fabrication method for a semiconductor laser apparatus to be operated at a desired optical output power level from a source of electric drive power, the desired optical output power level being greater than 50 mW, the semiconductor laser apparatus having a semiconductor laminated structure formed on a substrate, the laminated structure including a lower cladding layer, an upper cladding layer, an active layer disposed between the lower and upper cladding layers, a front facet to output the laser beam, a back facet, and a cavity length between the front and back facets, the active layer being configured to generate light such that the apparatus provides optical output power at the front facet in response to the source of electric drive power, the apparatus having a

10 photoelectric conversion efficiency defined as the ratio of the optical output power to the electric drive power, the fabrication method comprising:

(a) acquiring a relationship of the photoelectric conversion efficiency as a function of the cavity length and the optical output power level of the semiconductor laser apparatus, the relationship including cavity lengths greater than 1000  $\mu\text{m}$  and optical output power levels  
15 greater than 50 mW;

(b) determining a value of the cavity length from the acquired relationship such that the photoelectric conversion efficiency is vicinal to a maximum for the desired optical output power level and such that the value of the cavity length is greater than 1000  $\mu\text{m}$ , the desired optical power level being greater than 50 mW; and

20 (c) forming the semiconductor laser apparatus having the value of the cavity length determined by the cavity length determining step.

34. **(Once Amended)** A fabrication method for a semiconductor laser apparatus according to Claim 33, wherein step (b) comprises:

obtaining, from the relationship acquired from step (a), an expression between cavity length and optical output power which describes combinations of cavity lengths and optical  
5 output power levels that make the photoelectric conversion efficiency maximal; and determining the value of cavity length on the basis of the expression.

39. **(Once Amended)** A fabrication method for a semiconductor laser apparatus to be operated at a desired optical output power level from a source of electric drive power, the semiconductor laser apparatus having a semiconductor laminated structure formed on a substrate, the laminated structure including a lower cladding layer, an upper cladding layer,  
5 an active layer disposed between the lower and upper cladding layers, a front facet to output the laser beam, a back facet, and a cavity length between the front and back facets, the upper cladding layer having an impurity carrier concentration, the active layer being configured to generate light such that the apparatus provides optical output power at the front facet in response to the source of electric drive power, the fabrication method comprising:

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(a) acquiring a relationship of the electric drive power as a function of the impurity carrier concentration of the upper cladding layer and the optical output power level of the semiconductor laser apparatus;

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(b) determining a value of the impurity carrier concentration from the acquired relationship such that the electric drive power is vicinal to a minimum for the desired optical output power level; and

(c) forming the semiconductor laser apparatus with the upper cladding layer having the impurity carrier concentration set to the value determined by the carrier concentration determining step.

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**41. (Once Amended)** A semiconductor laser comprising:

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a semiconductor laminated structure having a substrate, a lower cladding layer, an upper cladding layer, an active layer disposed between the lower and upper cladding layers, a first electrode, a second electrode, a front facet to output the laser beam, a back facet, and a cavity length  $L$  between the front and back facets, the active layer being configured to generate light such that the apparatus provides optical output power at the front facet in response to a source of electrical power applied to the first and second electrodes, the cavity length  $L$  being in the range of approximately  $1000\text{ }\mu\text{m}$  to approximately  $1800\text{ }\mu\text{m}$ ;

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a low reflectance coating disposed on the front facet having a reflectivity of less than approximately 4%;

a high reflectance coating disposed on the back facet and having a reflectivity of more than approximately 80%;

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a power supply coupled to said electrodes and applying an amount of power which causes the semiconductor laser to operate with an optical output power level  $P_{OUT}$  that is maintained within a range that is less than or equal to a specified upper bound and greater than or equal to a specified lower bound, the specified upper and lower bounds being based on the cavity length  $L$ ,

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the specified lower bound having a value of 50 mW for cavity lengths between approximately  $1000\text{ }\mu\text{m}$  and  $1380\text{ }\mu\text{m}$ , a value equal to the quantity  $(1\text{mW}) * [(L - 1280\text{ }\mu\text{m}) / 2\text{ }\mu\text{m}]$  for cavity lengths of  $1380\text{ }\mu\text{m}$  to  $1480\text{ }\mu\text{m}$ , a value equal to the quantity  $(1\text{mW}) * [(L - 1260\text{ }\mu\text{m}) / 2.2\text{ }\mu\text{m}]$  for cavity lengths of  $1480\text{ }\mu\text{m}$  to  $1700\text{ }\mu\text{m}$ , a value equal to

the quantity  $(2\text{mW}) * [(L - 1600 \mu\text{m}) / 1 \mu\text{m}]$  for cavity lengths of  $1700 \mu\text{m}$  to  $1750 \mu\text{m}$ , and a value of  $(3\text{mW}) * [(L - 1510 \mu\text{m}) / 2 \mu\text{m}]$  for cavity lengths of  $1750 \mu\text{m}$  to approximately  $1770 \mu\text{m}$ , and

the specified upper bound having a value equal to the quantity  $(2\text{mW}) * [(L - 950 \mu\text{m}) / 1 \mu\text{m}]$  for cavity lengths of approximately  $1000 \mu\text{m}$  to  $1050 \mu\text{m}$ , a value equal to the quantity  $(2\text{mW}) * [(L - 750 \mu\text{m}) / 3 \mu\text{m}]$  for cavity lengths of  $1050 \mu\text{m}$  to  $1200 \mu\text{m}$ , a value equal to the quantity  $(2\text{mW}) * [(L - 450 \mu\text{m}) / 5 \mu\text{m}]$  for cavity lengths of  $1200 \mu\text{m}$  to  $1350 \mu\text{m}$ , a value equal to the quantity  $(3\text{mW}) * [(L - 150 \mu\text{m}) / 10 \mu\text{m}]$  for cavity lengths of  $1350 \mu\text{m}$  to  $1450 \mu\text{m}$ , and a value equal to the quantity  $390 \text{ mW}$  for cavity lengths of  $1450 \mu\text{m}$  to approximately  $1770 \mu\text{m}$ .

**49. (Once Amended)** A semiconductor laser comprising:

a semiconductor laminated structure having a substrate, a lower cladding layer, an upper cladding layer, an active layer disposed between the lower and upper cladding layers, a first electrode, a second electrode, a front facet to output the laser beam, a back facet, and a cavity length  $L$  between the front and back facets, the active layer being configured to generate light such that the apparatus provides optical output power at the front facet in response to a source of electrical power applied to the first and second electrodes, the cavity length  $L$  being in the range of approximately  $1000 \mu\text{m}$  to approximately  $1800 \mu\text{m}$ ;

a low reflectance coating disposed on the front facet having a reflectivity of less than approximately 4%;

a high reflectance coating disposed on the back facet and having a reflectivity of more than approximately 80%;

an optical output power level  $P_{\text{OUT}}$  maintained within a range that is less than or equal to a specified upper bound and greater than or equal to a specified lower bound, the specified upper and lower bounds being based on the cavity length  $L$ ,

the specified lower bound having a value of  $50 \text{ mW}$  for cavity lengths between approximately  $1000 \mu\text{m}$  and  $1380 \mu\text{m}$ , a value equal to the quantity  $(1\text{mW}) * [(L - 1280 \mu\text{m}) / 2 \mu\text{m}]$  for cavity lengths of  $1380 \mu\text{m}$  to  $1480 \mu\text{m}$ , a value equal to the quantity  $(1\text{mW}) * [(L - 1260 \mu\text{m}) / 2.2 \mu\text{m}]$  for cavity lengths of  $1480 \mu\text{m}$  to  $1700 \mu\text{m}$ , a value equal to the quantity  $(2\text{mW}) * [(L - 1600 \mu\text{m}) / 1 \mu\text{m}]$  for cavity lengths of  $1700 \mu\text{m}$  to  $1750 \mu\text{m}$ , and a

value of  $(3\text{mW}) * [(L - 1510 \mu\text{m}) / 2\mu\text{m}]$  for cavity lengths of  $1750 \mu\text{m}$  to approximately  $1770 \mu\text{m}$ , and

the specified upper bound having a value equal to the quantity  $(2\text{mW}) * [(L - 950 \mu\text{m}) / 1\mu\text{m}]$  for cavity lengths of approximately  $1000 \mu\text{m}$  to  $1050 \mu\text{m}$ , a value equal to the quantity  $(2\text{mW}) * [(L - 750 \mu\text{m}) / 3\mu\text{m}]$  for cavity lengths of  $1050 \mu\text{m}$  to  $1200 \mu\text{m}$ , a value equal to the quantity  $(2\text{mW}) * [(L - 450 \mu\text{m}) / 5\mu\text{m}]$  for cavity lengths of  $1200 \mu\text{m}$  to  $1350 \mu\text{m}$ , a value equal to the quantity  $(3\text{mW}) * [(L - 150 \mu\text{m}) / 10\mu\text{m}]$  for cavity lengths of  $1350 \mu\text{m}$  to  $1450 \mu\text{m}$ , and a value equal to the quantity  $390 \text{ mW}$  for cavity lengths of  $1450 \mu\text{m}$  to approximately  $1770 \mu\text{m}$ .

**57. (Once Amended)** A method of increasing the photoelectric conversion efficiency of a semiconductor laser, the semiconductor laser including a semiconductor laminated structure having a substrate, a lower cladding layer, an upper cladding layer, an active layer disposed between the lower and upper cladding layers, a first electrode, a second electrode, a front facet to output the laser beam, a back facet, and a cavity length  $L$  between the front and back facets, the active layer being configured to generate light such that the apparatus provides optical output power at the front facet in response to a source of electrical power applied to the first and second electrodes, the cavity length  $L$  being in the range of approximately  $1000 \mu\text{m}$  to approximately  $1800 \mu\text{m}$ , the semiconductor laser further including a low reflectance coating disposed on the front facet having a reflectivity of less than approximately 4%, and a high reflectance coating disposed on the back facet and having a reflectivity of more than approximately 80%, said method comprising the step of:

operating the semiconductor laser at an optical output power level  $P_{\text{OUT}}$  which is less than or equal to a specified upper bound and which is greater than or equal to a specified lower bound, the specified upper and lower bounds being based on the cavity length  $L$ ,

the specified lower bound having a value of  $50 \text{ mW}$  for cavity lengths between approximately  $1000 \mu\text{m}$  and  $1380 \mu\text{m}$ , a value equal to the quantity  $(1\text{mW}) * [(L - 1280 \mu\text{m}) / 2\mu\text{m}]$  for cavity lengths of  $1380 \mu\text{m}$  to  $1480 \mu\text{m}$ , a value equal to the quantity  $(1\text{mW}) * [(L - 1260 \mu\text{m}) / 2.2\mu\text{m}]$  for cavity lengths of  $1480 \mu\text{m}$  to  $1700 \mu\text{m}$ , a value equal to the quantity  $(2\text{mW}) * [(L - 1600 \mu\text{m}) / 1\mu\text{m}]$  for cavity lengths of  $1700 \mu\text{m}$  to  $1750 \mu\text{m}$ , and a

value of  $(3\text{mW}) * [(L - 1510 \mu\text{m}) / 2\mu\text{m}]$  for cavity lengths of  $1750 \mu\text{m}$  to approximately  $1770 \mu\text{m}$ , and

the specified upper bound having a value equal to the quantity  $(2\text{mW}) * [(L - 950\mu\text{m}) / 1\mu\text{m}]$  for cavity lengths of approximately  $1000 \mu\text{m}$  to  $1050 \mu\text{m}$ , a value equal to the quantity  $(2\text{mW}) * [(L - 750 \mu\text{m}) / 3\mu\text{m}]$  for cavity lengths of  $1050 \mu\text{m}$  to  $1200 \mu\text{m}$ , a value equal to the quantity  $(2\text{mW}) * [(L - 450 \mu\text{m}) / 5\mu\text{m}]$  for cavity lengths of  $1200 \mu\text{m}$  to  $1350 \mu\text{m}$ , a value equal to the quantity  $(3\text{mW}) * [(L - 150 \mu\text{m}) / 10\mu\text{m}]$  for cavity lengths of  $1350 \mu\text{m}$  to  $1450 \mu\text{m}$ , and a value equal to the quantity  $390 \text{ mW}$  for cavity lengths of  $1450 \mu\text{m}$  to approximately  $1770 \mu\text{m}$ .

**65. (Once Amended)** A method of forming a semiconductor laser to provide reduced power consumption or increased photoelectric conversion efficiency for a selected output power level  $P_{\text{OUT}}$  in the range between approximately  $50 \text{ mW}$  and approximately  $400 \text{ mW}$ , the semiconductor laser including a semiconductor laminated structure having a substrate, a lower cladding layer, an upper cladding layer, an active layer disposed between the lower and upper cladding layers, a first electrode, a second electrode, a front facet to output the laser beam, a back facet, and a cavity length between the front and back facets, the active layer being configured to generate light such that the apparatus provides optical output power at the front facet in response to a source of electrical power applied to the first and second electrodes, the semiconductor laser further including a low reflectance coating disposed on the front facet having a reflectivity of less than approximately  $4\%$ , and a high reflectance coating disposed on the back facet and having a reflectivity of more than approximately  $80\%$ , said method comprising:

selecting the cavity length to be within one of four ranges depending upon the value of the selected output power level  $P_{\text{OUT}}$ ,

the first range being between approximately  $1000 \mu\text{m}$  and approximately  $\{2\mu\text{m} * (P_{\text{OUT}} / 1\text{mW}) + 1280 \mu\text{m}\}$  for values of  $P_{\text{OUT}}$  between approximately  $50 \text{ mW}$  and approximately  $100 \text{ mW}$ ,

the second range being between approximately  $\{1\mu\text{m} * (P_{\text{OUT}} / 2\text{mW}) + 950\mu\text{m}\}$  and approximately  $\{2.2\mu\text{m} * (P_{\text{OUT}} / 1\text{mW}) + 1260 \mu\text{m}\}$  for values of  $P_{\text{OUT}}$  between approximately  $100 \text{ mW}$  and approximately  $200 \text{ mW}$ ,

A7  
could  
25 the third range being between approximately  $\{3\mu\text{m}*(P_{\text{OUT}}/2\text{mW})+750\mu\text{m}\}$  and approximately  $\{1\mu\text{m}*(P_{\text{OUT}}/2\text{mW})+1600\mu\text{m}\}$  for values of  $P_{\text{OUT}}$  between approximately 200 mW and approximately 300 mW, and

the fourth range being between approximately  $\{5\mu\text{m}*(P_{\text{OUT}}/2\text{mW})+450\mu\text{m}\}$  and approximately 1750  $\mu\text{m}$  for values of  $P_{\text{OUT}}$  between approximately 300 mW and approximately 360 mW, and

the fifth range being between approximately  $\{10\mu\text{m}*(P_{\text{OUT}}/3\text{mW})+150\mu\text{m}\}$  and approximately  $\{2\mu\text{m}*(P_{\text{OUT}}/3\text{mW})+1510\mu\text{m}\}$  for values of  $P_{\text{OUT}}$  between approximately  
30 360 mW and approximately 390 mW.

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**Please add new Claims 73 - 80:**

73. (New) The fabrication method of Claim 39 wherein said step (a) additionally acquires the relationship of the electric drive power as a function of the cavity length;

wherein said step (b) determines values of the cavity length and the impurity carrier concentration from the acquired relationship such that the electric driving power is vicinal to  
5 a minimum for the desired optical output power; and

wherein said step (c) forms the semiconductor laser apparatus with values for the cavity length and the impurity carrier concentration that are determined by step (b).

A8  
74. (New) The method of Claim 31, wherein the active layer is configured to generate light along at least 1000 microns of the length of the cavity.

75. (New) The method of Claim 33, wherein the active layer is configured to generate light along at least 1000 microns of the cavity length.

76. (New) The method of Claim 39, wherein the active layer is configured to generate light along at least 1000 microns of the length of the cavity.

77. (New) The semiconductor laser of Claim 41, wherein the active layer is configured to generate light along at least 1000 microns of the length of the cavity.